

## IN THE SUBSTITUTE SPECIFICATION

Please cancel paragraphs 017 and 033 of the Substitute Specification. Please replace those cancelled paragraphs with replacement paragraphs 017 and 033, as follows:

[017] Each roller 04; 06; 07; 08; 09; 11, that can be adjusted in terms of its contact pressure, is seated at least at one of its ends 18, and preferably at both of its ends 18, in a support bearing 21. The support bearing 21 has a roller mount 39 that is capable of radial travel, or in other words, is in a so-called roller lock 21. Each support bearing 21 or roller lock 21 has at least one and preferably has multiple actuators 22 that act upon the supported roller 04; 06; 07; 08; 09; 11. The actuators 22, in turn, are preferably arranged in a housing which is a component of the support bearing 21 or roller lock 21. Each actuator 22 can be pressurized, for example, with a pressure medium. In the discussion which follows, although the actuators 22 are described as actuators 22 that can be pressurized with a pressure medium, which description corresponds to their preferred embodiment, the to be- described control of the support bearings 21 and/or of their actuators 22 is independent of the medium that is used to exert the contact pressure. To implement the appropriate control, in accordance with the present invention, the actuators 22 can also be configured, for example, as actuators 22 that exert the respective contact pressure, on the basis of, for example, hydraulic, electric, motor-driven or piezoelectric action. In any case, activated actuators 22 cause the roller mount 39 to move eccentrically relative to the support bearing 21, within a plane that extends orthogonally to the axial direction of the adjustable roller 04; 06; 07; 08; 09; 11.

The radial travel of the roller mount 39, relative to the support bearing 21 can occur in a linear or non-linear path of motion.

[033] In the preferred embodiment of a pneumatic circuit for the actuators 22, as shown in Fig. 7, in all of the roller locks 21 which are arranged in the printing couple 01, are preferably either electrically or electromagnetically activated, controllable devices which are arranged in the pressure conduit 41 that leads from the pressure source, which devices are preferably configured as rapid-reaction proportional valves EP1; EP2; or EP3; EP4, such as, for example, 3/3-way proportional valves EP1; EP2; EP3; EP4. These valves determine the pressure level 42 that is present at the respective actuators, and wherein, for example, one of the proportional valves EP1; EP2; EP3; EP4 is allocated to each roller lock 21. The control unit activates actuators 22, which are arranged in the roller locks 21, via the proportional valves EP1; EP2; EP3; EP4. Two additional controllable devices are provided in the circuit, which preferably are configured as electrically or as electromagnetically actuatable valves EP5; EP6, such as, for example, as 5/2-way valves, and which are arranged in the pressure conduit 41 on the pathway of the pressure medium from its pressure source to the actuators 22 in a series connection, downstream from one of the proportional valves EP1; EP2; EP3; EP4. These 5/2 52-way valves allow the selection of whether actuators 22 on "Side I" of the roller 04; 06; 07; 08; 09; 11, that is adjustable in terms of its contact pressure, will be pressurized at the same pressure as "Side II", or at a different pressure. The pressure level 42 can be adjusted by the use of the proportional valves EP1; EP2; EP3; EP4 to

any level, such as for example, between 0 bar and 10 bar, and preferably between 0 bar and 6 bar.